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### **Pre-Assembly Preparation**

#### **Tools and Materials Needed**

- » Drill with bits for predrilling
- » Screws (appropriate for log cabin construction)
- » Level tool
- » Measuring tape
- » Hammer

- » Wooden block (for cushioned hammering)
- » Woodworking clamps
- » Silicone sealant (recommended)
- » Axis plans (construction drawings)

### **Step-by-Step Assembly Process**

### Step 1: Install First Logs

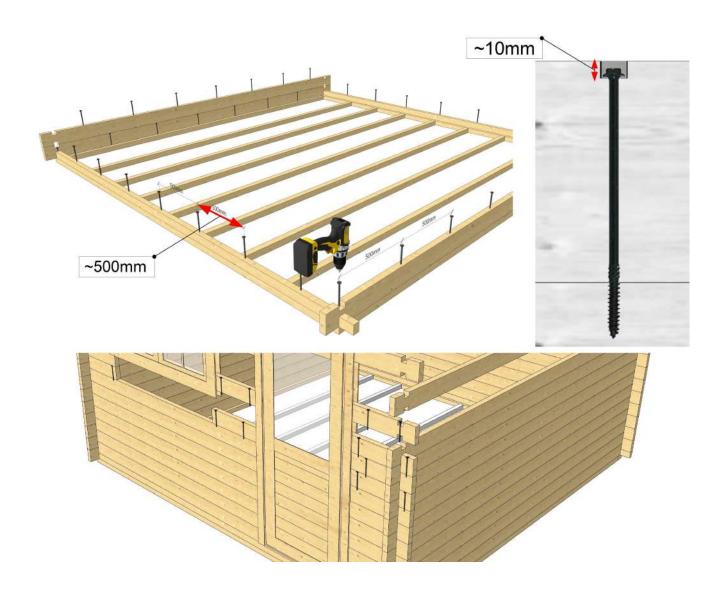
- 1. **Screw the first logs** securely to the foundation according to your axis plans
- 2. **Predrill holes** approximately 10mm deep for all screw heads to prevent wood splitting
- 3. Ensure the first logs are perfectly level and square

#### Step 2: Continue with Wall Logs

- Assembly Method: After the first logs, subsequent logs can be assembled using the interlocking cut connections
- 2. Recommended Approach: Despite the locking system, screw every log for best results
- 3. Screw Spacing: Place screws approximately 500mm (20 inches) apart along each log
- 4. Short Sections: For any short log pieces, screw both ends



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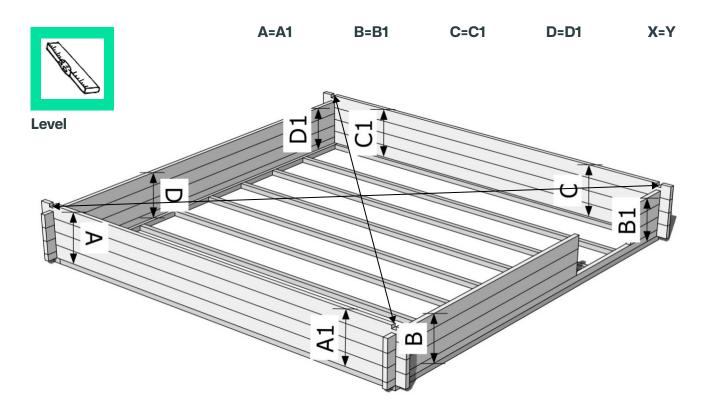


Step 3: Quality Control Every 3-4 Logs

- 1. Check Level: Use a level tool to verify horizontal alignment
- 2. **Measure Diagonals:** Ensure X = Y (diagonal measurements are equal)
- 3. **Verify Corners:** Check that A=A1, B=B1, C=C1, D=D1 (all corners are square)
- 4. **Height Differences:** Measure and compare heights at all corners



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**Step 4: Correcting Misalignments** 

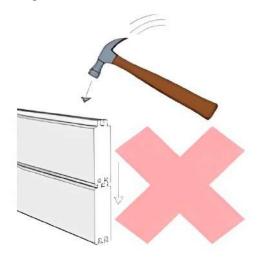
If you find mismatches (even a few millimeters):

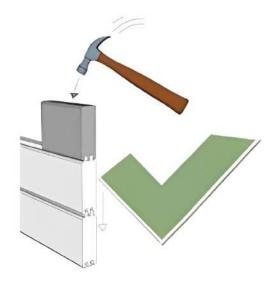
#### **Method 1: Hammer and Wood Block**

- 1. Place a wooden block against the log
- 2. Use hammer to knock logs into proper position
- 3. **Never hit directly** on the log milling to avoid damage

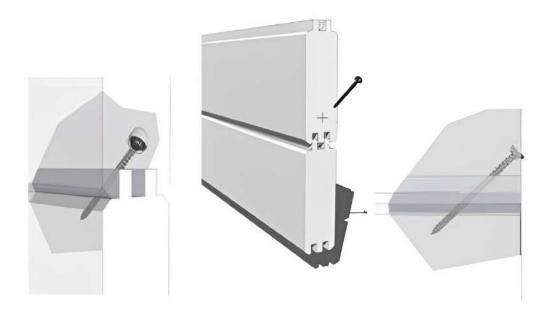
# Method 2: Additional Screwing (if hammering fails)

- 1. If logs bounce back and won't stay in place
- 2. Screw the problematic log to the one below it
- 3. This provides additional holding power





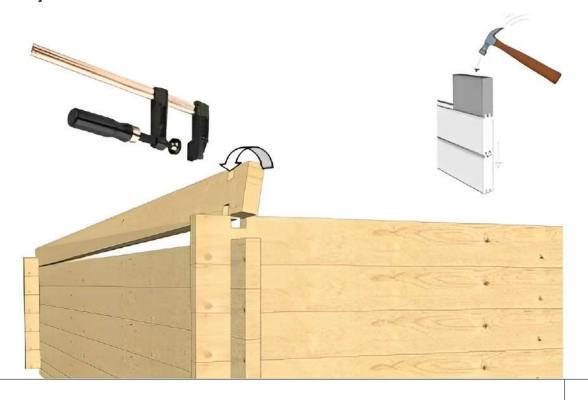




**Step 5: Dealing with Twisted Logs** 

If logs are distorted or twisted:

- 1. Partial Installation: Insert one side of the log into its lock
- 2. Use Clamps: Apply woodworking clamp to rotate the log
- 3. Force into Position: Gradually work the other end into its lock
- 4. Final Adjustment: Use hammer and wood block if needed

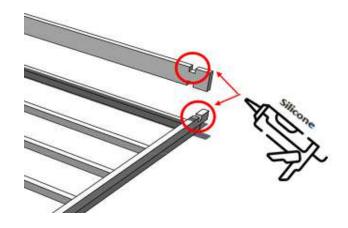




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#### Step 6: Weatherproofing (Recommended)

- 1. **Silicone Application:** Apply thin layer of silicone to every log connection
- 2. **Water Drip Areas:** Pay special attention to corners and grooves
- 3. **Coverage:** Focus on first log grooves where water might collect



### **Critical Success Factors**

#### **Consistency is Key**

- » Screw Every Log: This ensures the wall expands and contracts as one unit
- » Avoid Partial Screwing: Mixed screwed/unscrewed logs can cause splitting and gaps over time

#### **Precision Monitoring**

- » Check Frequently: Every 3-4 logs, not just at the end
- » Fix Immediately: Small errors compound quickly
- » Roof Consequences: Misalignment will cause serious problems during roof installation

#### **Weather Considerations**

- » Rain Protection: If assembly gets wet, ventilate thoroughly before continuing
- » **Seasonal Movement:** Predrilled holes accommodate wood expansion/contraction

#### Common Mistakes to Avoid

- 1. **Skipping Level Checks:** Small errors become big problems
- 2. Hitting Log Milling Directly: Always use a wooden buffer
- 3. **Inconsistent Screwing:** Either screw all logs or none (but all is recommended)
- 4. Ignoring Diagonal Measurements: Square corners are essential for roof fit
- 5. Rushing Through Twisted Logs: Take time to properly align warped pieces



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### **Final Quality Check**

Before proceeding to roof installation:

- » All corners are square and level
- » No gaps between logs
- » All screws are properly countersunk
- » Silicone sealing is complete (if applied)
- » Structure is rigid and stable

### **Timeline Expectation**

- » Plan for frequent measurement breaks
- » Allow extra time for problem-solving twisted logs
- » Don't rush the leveling process accuracy here saves hours later